



Design of the thermal control system for the ULTRASAT camera



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Presented By

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Thermal & Fluids Analysis Workshop

TFAWS 2022

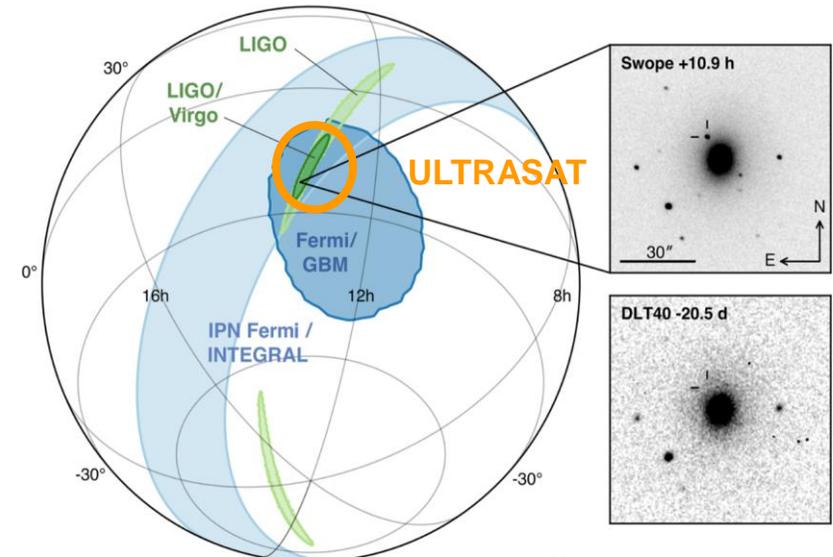
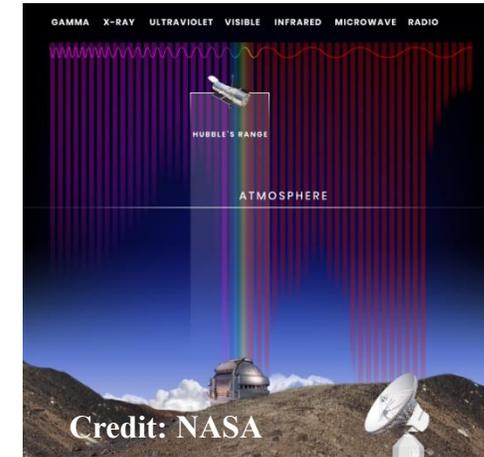
September 6th-9th, 2022

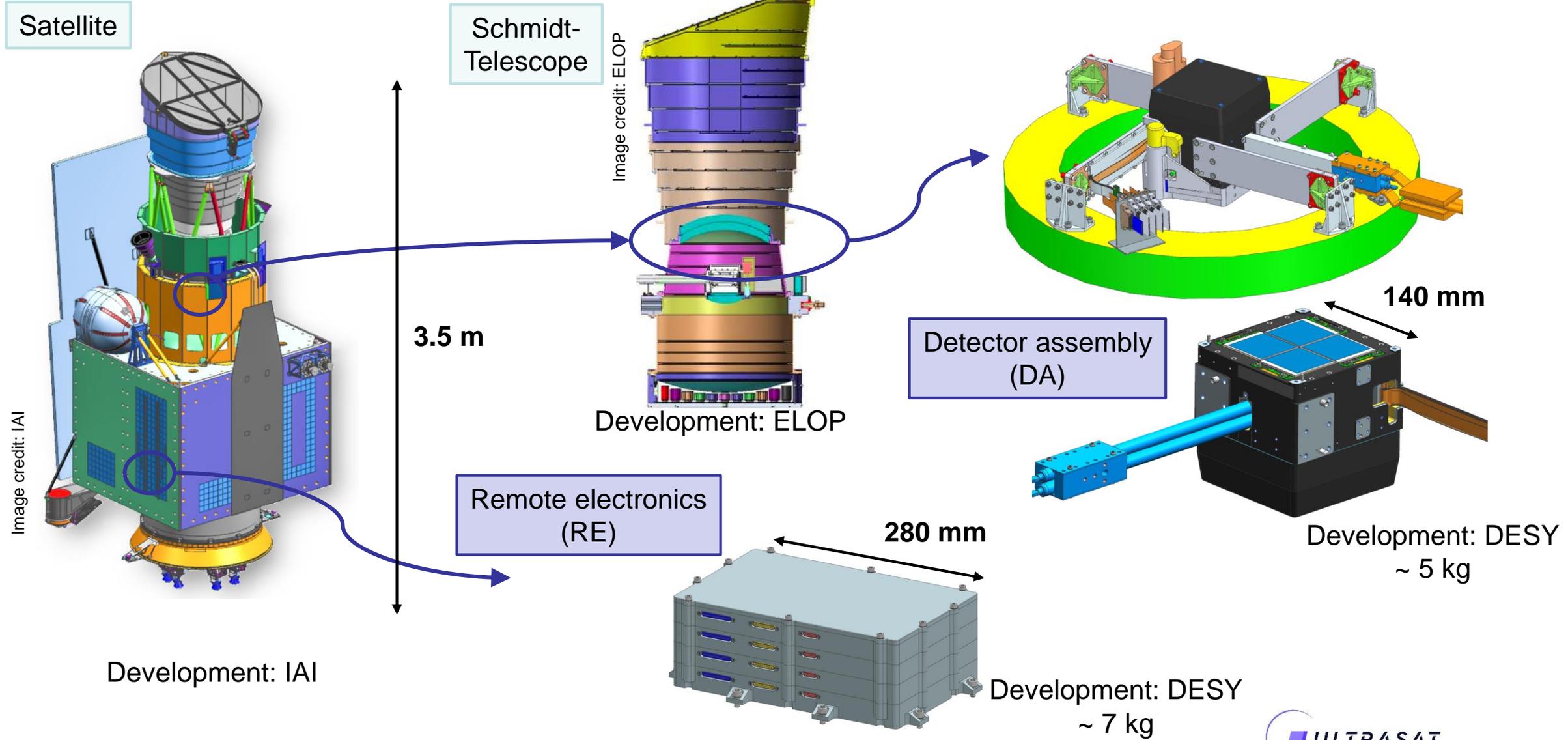
Virtual Conference

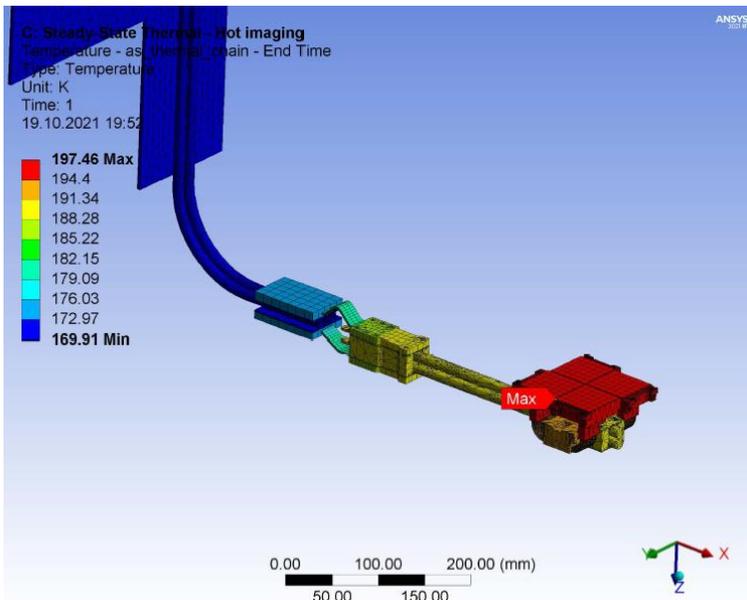
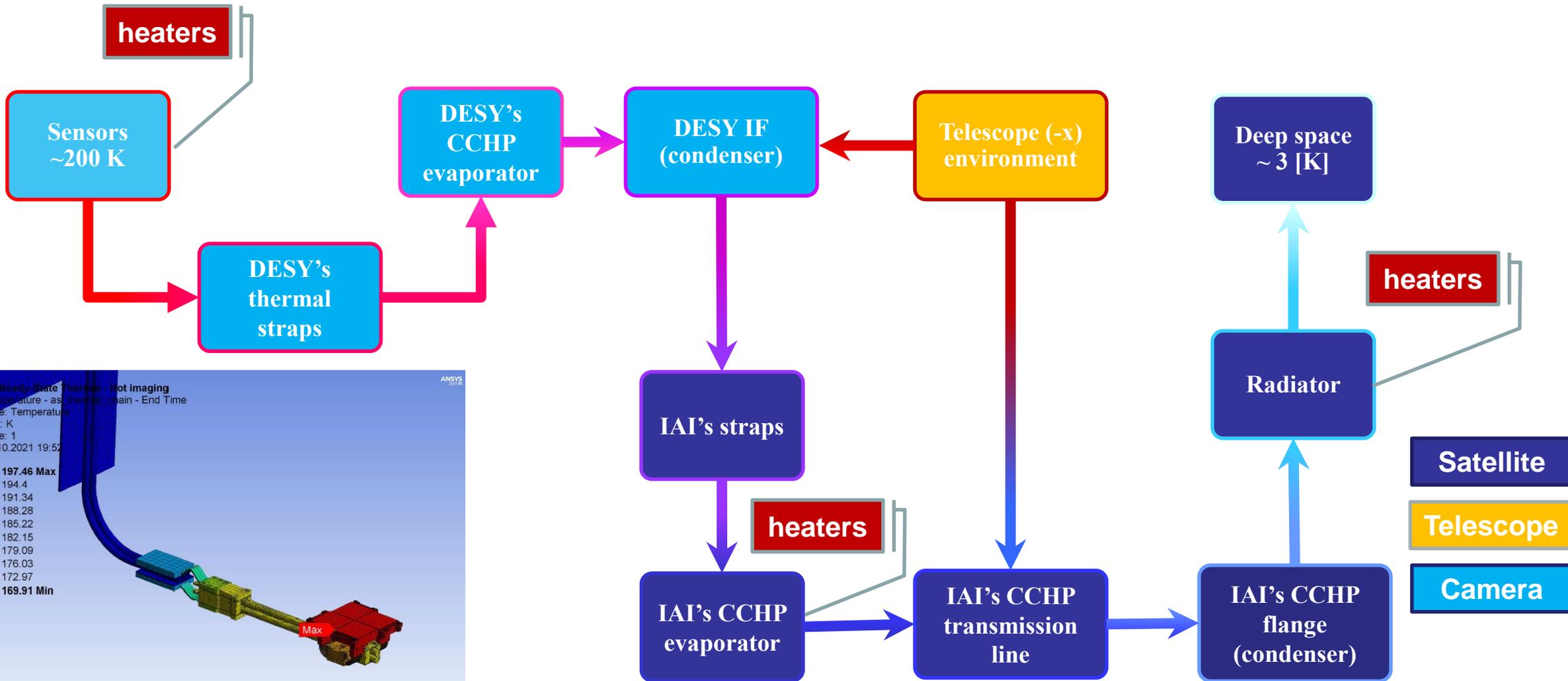


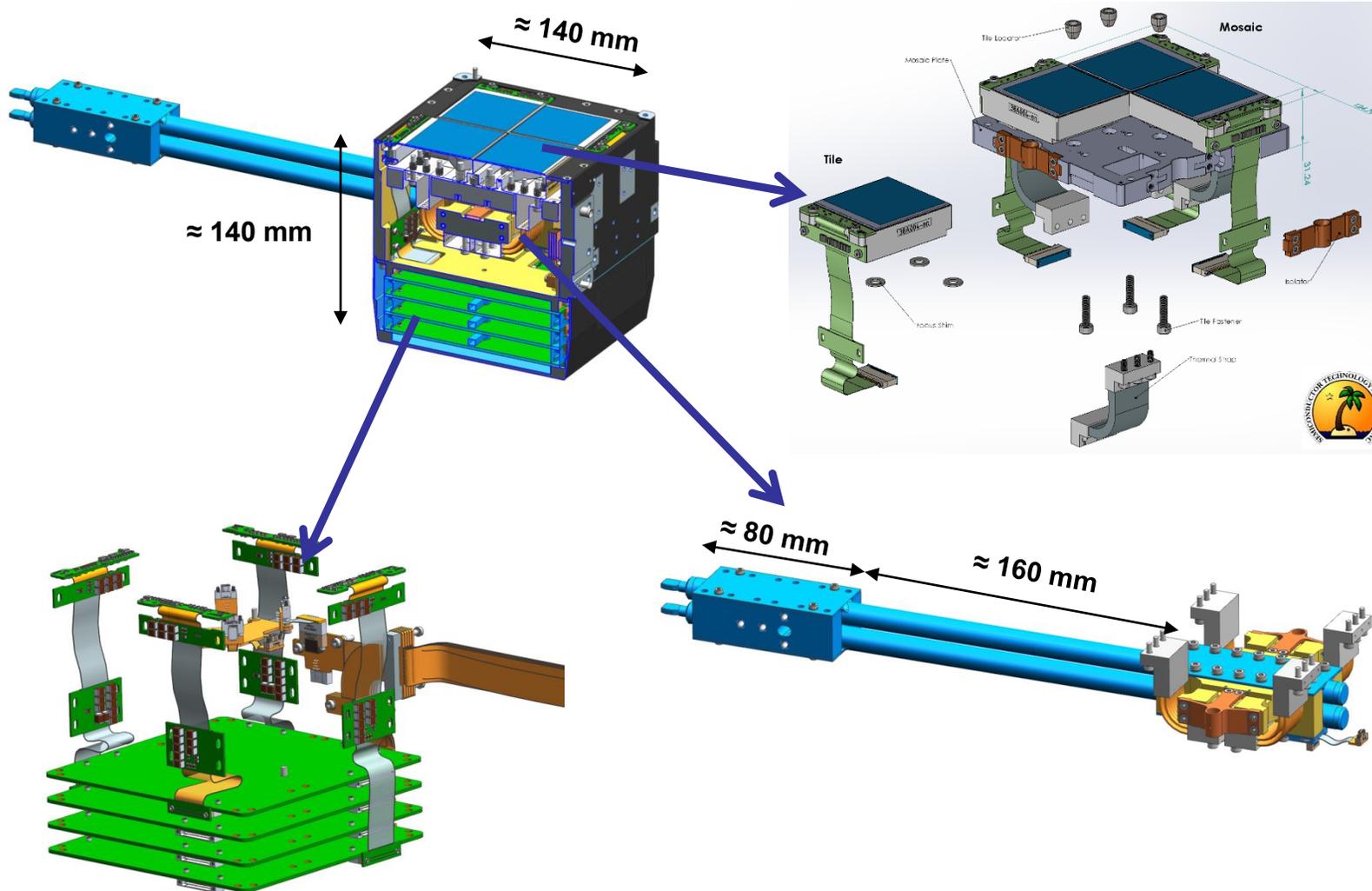
- **Astronomical satellite mission**

- "Early warning system" for Earth-based observation of astronomical events by wide-angle telescope, permanent communication and < 15 min for reorientation.
- Led by the Weizmann Institute of Science and the Israeli Space Agency
 - Satellite build by Israel Aerospace Industries
 - Telescope build by EIOp, Elbit Systems
 - Camera build by DESY
- CDR was conducted in Q2 2022
- Launch to GTO is scheduled for 2025
- Launch mass is 1,000 kg
- Scientific goals are the detection of mergers of binary stars with neutron stars (kilonovae), origin of the heaviest elements, expansion rate of the universe, supernova explosions.









• Optomechanical

- Mosaic assembly of 4 sensors
- Bonding & packaging by STA.
- High requirements on flatness & alignment.

• Thermal

- Cooling of the sensors by thermal straps & heat pipes.
- Thermal isolation of the sensors from the rest of the structure

• Electronics

- 4 independent sensor units (sensor + flex-rigid PCB + PCB)
- Cable for readout electronics.

- Thermal requirements

- $T_{\text{sensor}} = 200 \pm 5 \text{ K}$, $\Delta T \leq 1 \text{ K}$ in 300 s
 - Optical requirement $\rightarrow T_{\text{DA,frame}} \sim T_{\text{telescope}}$
 - $T_{\text{telescope}} = 295 \pm 3 \text{ K}$ ('environment')
 - $338 \text{ K} < T_{\text{sensor}} < 348 \text{ K}$ for decontamination

- How to decouple the sensor thermally?

- ULTEM flexures \rightarrow low heat flow
 - DA inner surfaces \rightarrow low emissivity

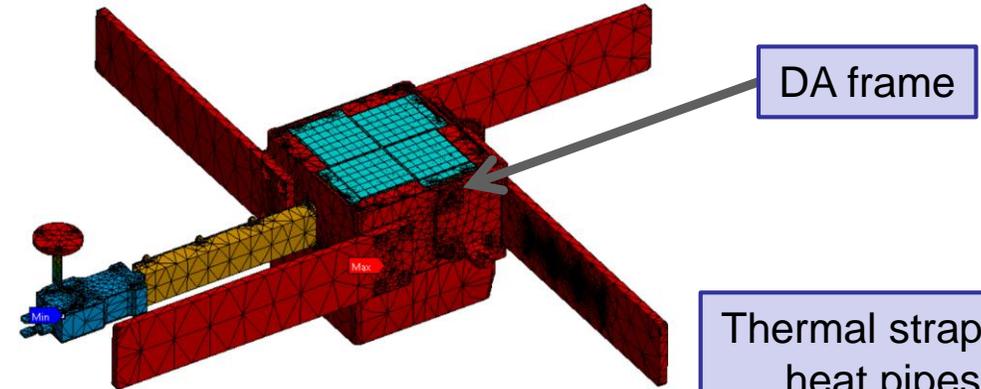
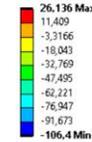
- How to cool the sensor to 200 K?

- By thermal straps and heat pipes, removing heat directly to the radiator of the spacecraft

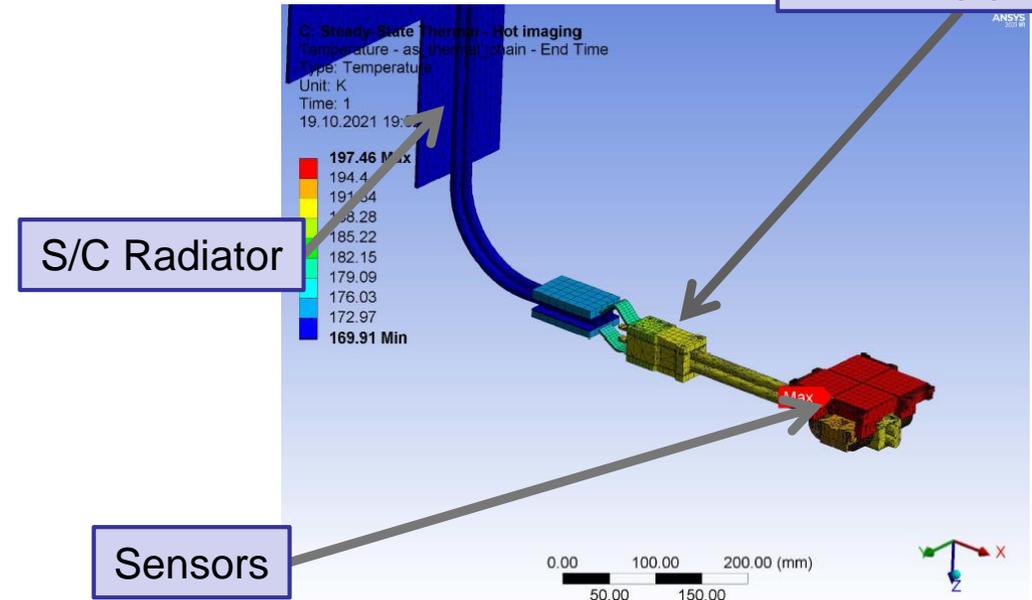
- How to stabilise temperature? Active control

- 3 x 2 W voltage regulated heaters per tile
 - 60 W on satellite HP evaporator
 - 200 W available on radiator

D: Copy of Steady-State Thermal - Cold imaging
 Temperature
 Type: Temperature
 Unit: °C
 Time: 1
 14.06.2022 08:18



C: Steady-State Thermal - Hot imaging
 Temperature - as thermal chain - End Time
 Type: Temperature
 Unit: K
 Time: 1
 19.10.2021 19:00



Thermal modelling

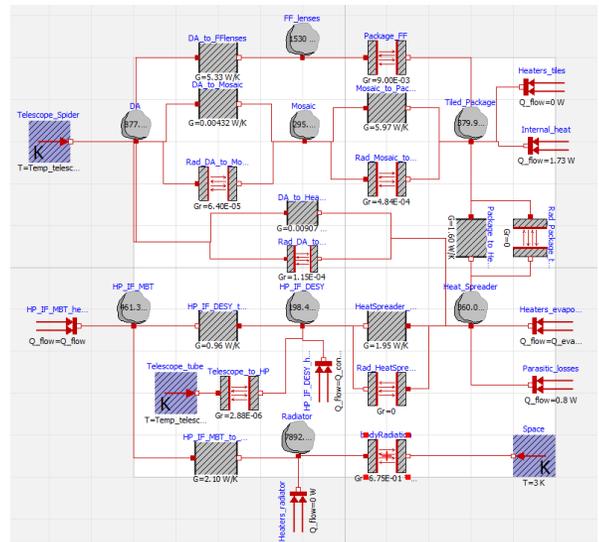
Simplified thermal model

- Excel
- Steady-state
- Preliminary sizing of components
- Check for plausibility
- Database min/max values
- Exchange with IAI/ELOP

Elements	Body	Hot body	Cold body	Thermal conductivity	Length	Cross section	QTY	Total Cross section	Thermal conductivity	Heat
Heat along glue	glue	sensor die	sensor die	1.30 W/m.K	0.04 mm	2396 mm ²	4	9585 mm ²	311.52 W/K	249.22 W
Heat along sensor die	sensor die	glue	thermal strap	100.00 W/m.K	13.24 mm	312 mm ²	4	1248 mm ²	84.40 W/K	326.15 W
Heat along mosaic plate	mosaic plate	mosaic plate interface	sensor die	110.00 W/m.K	33.00 mm	1392 mm ²	4	5568 mm ²	39.56 W/K	507.41 W
Heat along mosaic plate interface	mosaic plate interface	DA frame*	mosaic plate	0.24 W/m.K	12.00 mm	18 mm ²	4	72 mm ²	0.0229 W/K	0.27 W
Heat along DA middle plate	DA middle plate	DA spacer	DA spacer	8.12 W/m.K	3.00 mm	3912 mm ²	1	3912 mm ²	31.84 W/K	3.18 W
Heat along DA frame*	DA frame*	spider	DA middle plate	8.11 W/m.K	80.00 mm	495 mm ²	4	1980 mm ²	0.38 W/K	0.14 W
Heat along straight cover	Straight Cover	DA spacer	DA spacer	10.50 W/m.K	2.50 mm	138 mm ²	4	552 mm ²	0.98 W/K	4.82 W
Heat along SSB	SSB	DA spacer	DA middle plate	0.25 W/m.K	1.60 mm	14400 mm ²	4	57600 mm ²	0.00 W/K	2.70 W
Heat along SSB	SSB	DA spacer	DA middle plate	0.25 W/m.K	40.00 mm	96 mm ²	4	384 mm ²	0.00 W/K	0.00 W
Heat along DA spacer	DA spacer	lower SSB	lower SSB	167.00 W/m.K	12.00 mm	3375 mm ²	1	3375 mm ²	46.97 W/K	336.54 W
Heat along cover SSB	cover SSB	cover SSB	cover SSB	167.00 W/m.K	43.00 mm	378 mm ²	4	1512 mm ²	4.01 W/K	0.40 W
Heat along SSB to spider interface	SSB to spider interface	SSB	DA side wall	0.60 W/m.K	6.60 mm	2 mm ²	4	8 mm ²	0.00 W/K	0 W
Heat along harness: sensor cables	harness: sensor cables	DA telescope	SSB	0.00 W/m.K	290.00 mm	3 mm ²	4	12 mm ²	0.00 W/K	See wiring & harness
Heat along thermal strap	thermal strap	thermal strap	thermal strap	2000.00 W/m.K	45.00 mm	100 mm ²	4	400 mm ²	12.11 W/K	51.69 W
Heat along IF straps to HP x-ahs	IF straps to HP x-ahs	thermal strap	IF straps to HP x-ahs	199.10 W/m.K	29.15 mm	380 mm ²	2	772 mm ²	5.31 W/K	10.61 W
Heat along IF straps to HP y-ahs	IF straps to HP y-ahs	thermal strap	IF straps to HP y-ahs	199.10 W/m.K	43.00 mm	288 mm ²	2	576 mm ²	2.55 W/K	10.19 W
Heat along HP resistor power pack	HP resistor power pack	DA side walls	HP resistor e-ahs	8.68 W/m.K	44.60 mm	440 mm ²	2	880 mm ²	0.60 W/K	0 W
Heat along interface HP to DA	interface HP to DA	DA frame*	IF straps to HP y-ahs	0.24 W/m.K	30.00 mm	42 mm ²	6	252 mm ²	0.0060 W/K	0.60 W
Heat along HP evaporator	HP evaporator	Cross_If y-ahs	HP	199.10 W/m.K	90.00 mm	100 mm ²	4	400 mm ²	19.91 W/K	19.91 W
Heat along HP condenser	HP condenser	SAI IF	HP	199.10 W/m.K	80.00 mm	100 mm ²	4	400 mm ²	19.91 W/K	19.91 W
Heat along HP	HP									

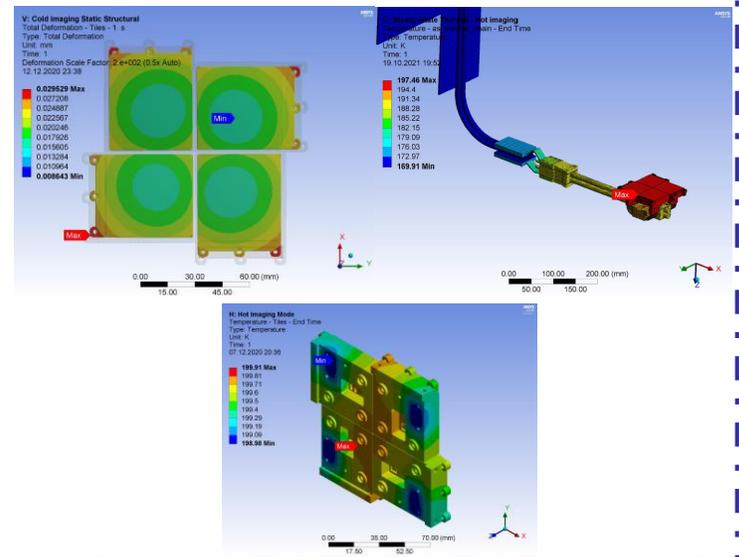
E2E model

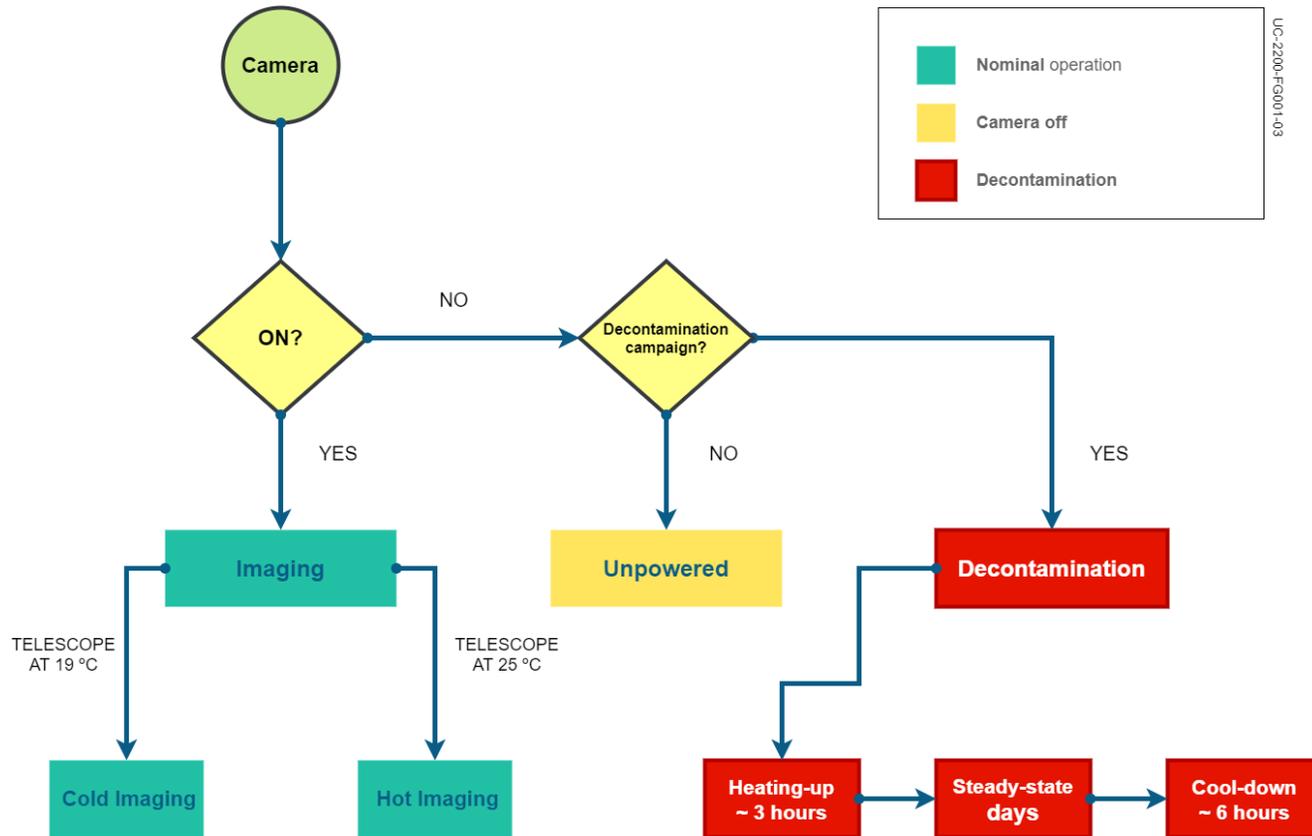
- TMM in OpenModelica
- Steady-state & transient
- Best/worst case scenario
- Radiator dimensioning
- Heater dimensioning
- Sensitivity studies
- Exchange with IAI/ELOP



FE model

- ANSYS
- Local temperature effects
- Coupling thermal – mechanical
- Exchange with IAI/ELOP

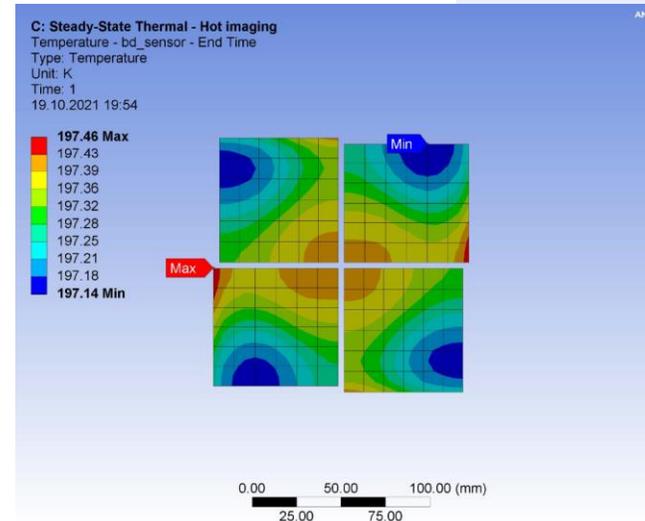
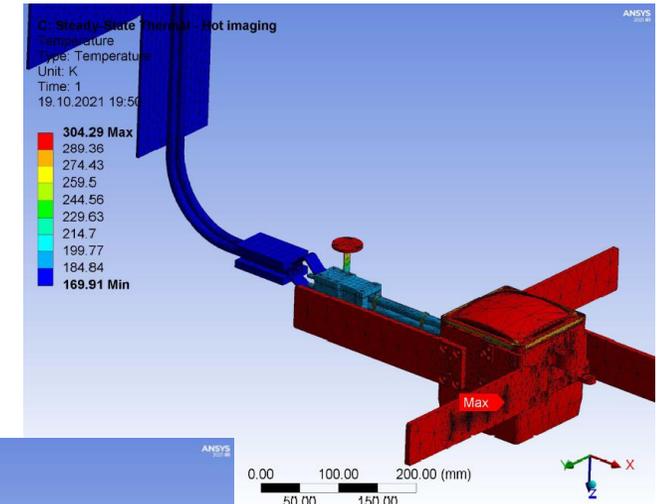
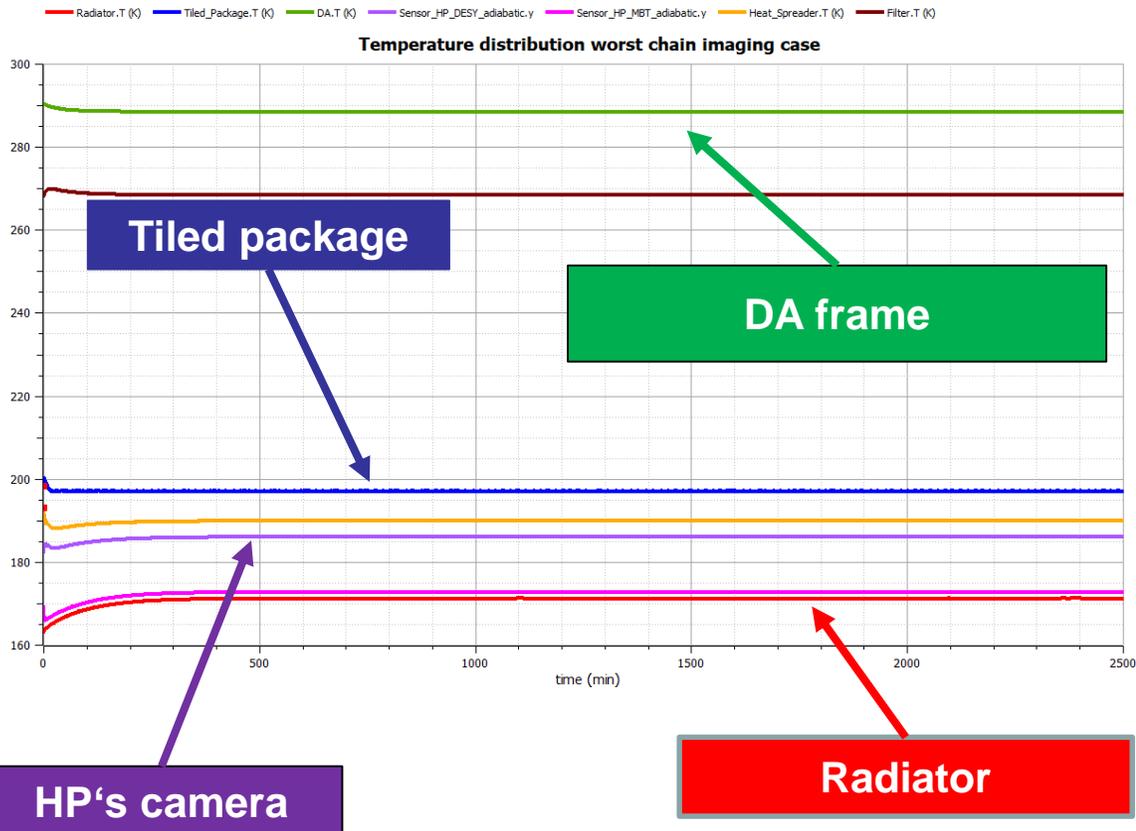




- Thermal analysis
 - Thermal steady-state
 - ANSYS
 - All cases studied
 - Thermal transient
 - OpenModelica
 - All cases studied
 - ANSYS
 - $\Delta T \leq 1 \text{ K}$ in 300 s
 - Reduced Imaging mode studied
- Requirements fulfilled? ✓

Images of 300 s
 - 280 s integration
 - 20 s read-out

FEM Steady-state

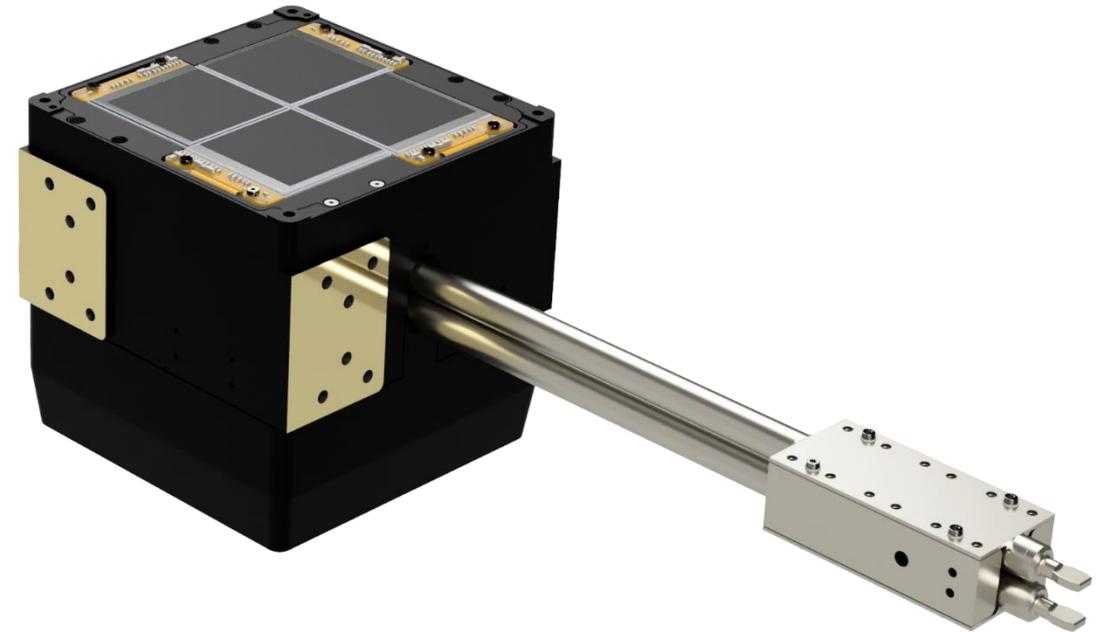


Summary

- ULTRASAT camera thermal design and analysis was performed for all operational modes with best and worst case performance of the thermal chain.
- Required temperature stability was achieved with active thermal control. Thermal control average power consumptions are:
 - Imaging 1.3 to 7.4 W
 - Camera off 5 W (camera) and 12 W (satellite)
 - Decontamination (heating-up) 16 W (camera) plus 60 W (satellite)
 - Decontamination (steady-state) 13.5 W (camera) plus 25 W (satellite)
- Sensor surface can be maintained within 1 K during 300 s.
- A development model of the camera is currently build up to test & verify the performance of the thermal control system.

Acknowledgement

- We would like to acknowledge the help and support of the ULTRASAT camera advisory board, composed of Andrei Cacovean, Maria Fürmetz, Norbert Kappelmann, Olivier Limousin, Harald Michaelis, Achim Peters, Chris Tenzer, Simone del Tugno, Nick Waltham and Jörn Wilms.
- We would also like to express our gratitude to the Institute of Planetary Research of the DLR for their advice.

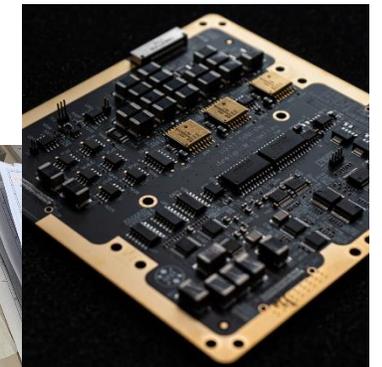




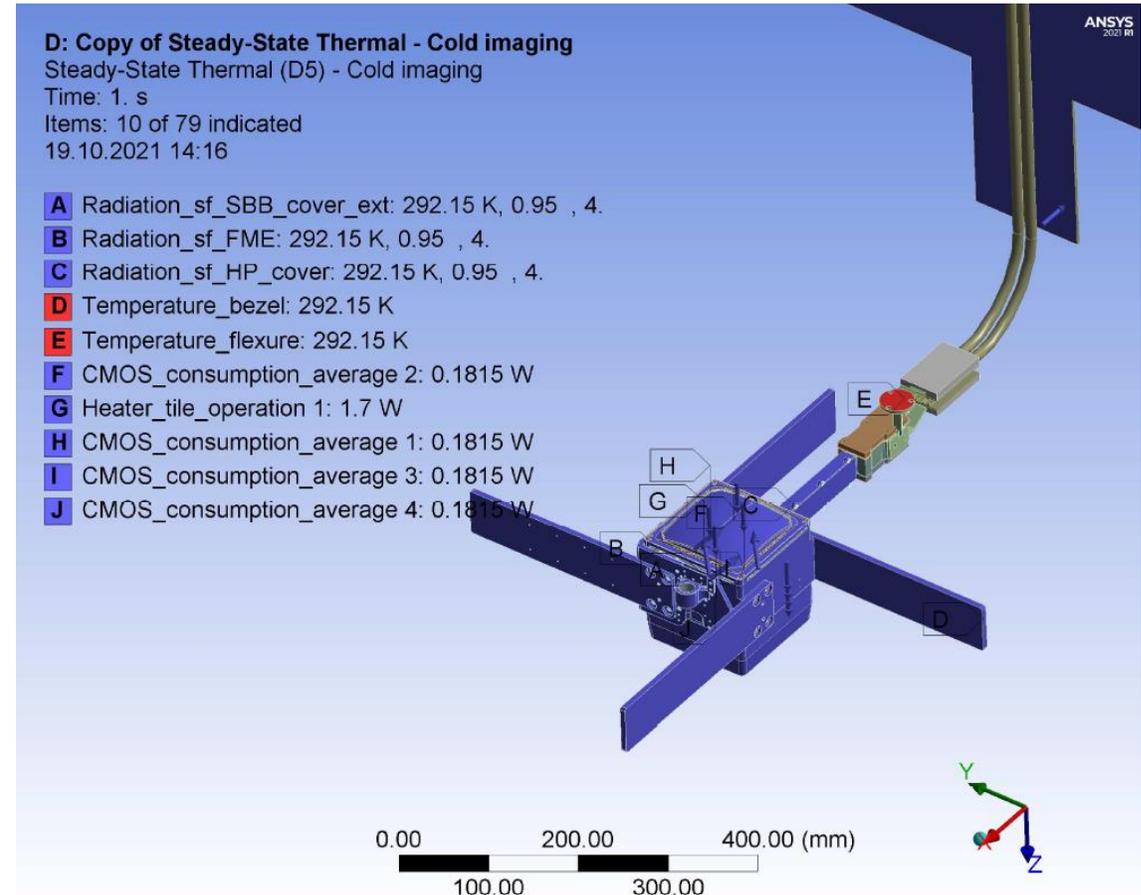
Back-up



- **09/2019:** Projekt entry DESY
- **03/2020:** System Design Review
- **12/2020:** Preliminary Design Review
- **10/2021:** Critical Design Review
- **Q3 2022:** Clean room & vacuum chamber operative
- **09/2022:** 1st sensor units in Zeuthen
- **Q4 2022:** Production & tests Prototype
- **Q3 2023:** Delivery of engineering model to partners
- **Q4 2023:** Delivery Flight model
- **Q2/Q3 2025:** Satellite launch
- **2025 - ?:** Scientific mission work / Data Analysis (3-6 years)



- CAD models included:
 - IAI: Thermal chain until radiator
 - ELOP: optical parts
- Telescope/bezel between 292 - 298 K
- Radiator
 - Equivalent area 0.39 m²
 - Emissivity 0.88-0.90
 - Absorptivity 0.25-0.40
- Thermal model
 - Thermal conductances calculated
 - 8 enclosures or cavities created
- Equivalent modelling generated for
 - Thermal straps
 - Heat pipes
 - Radiator

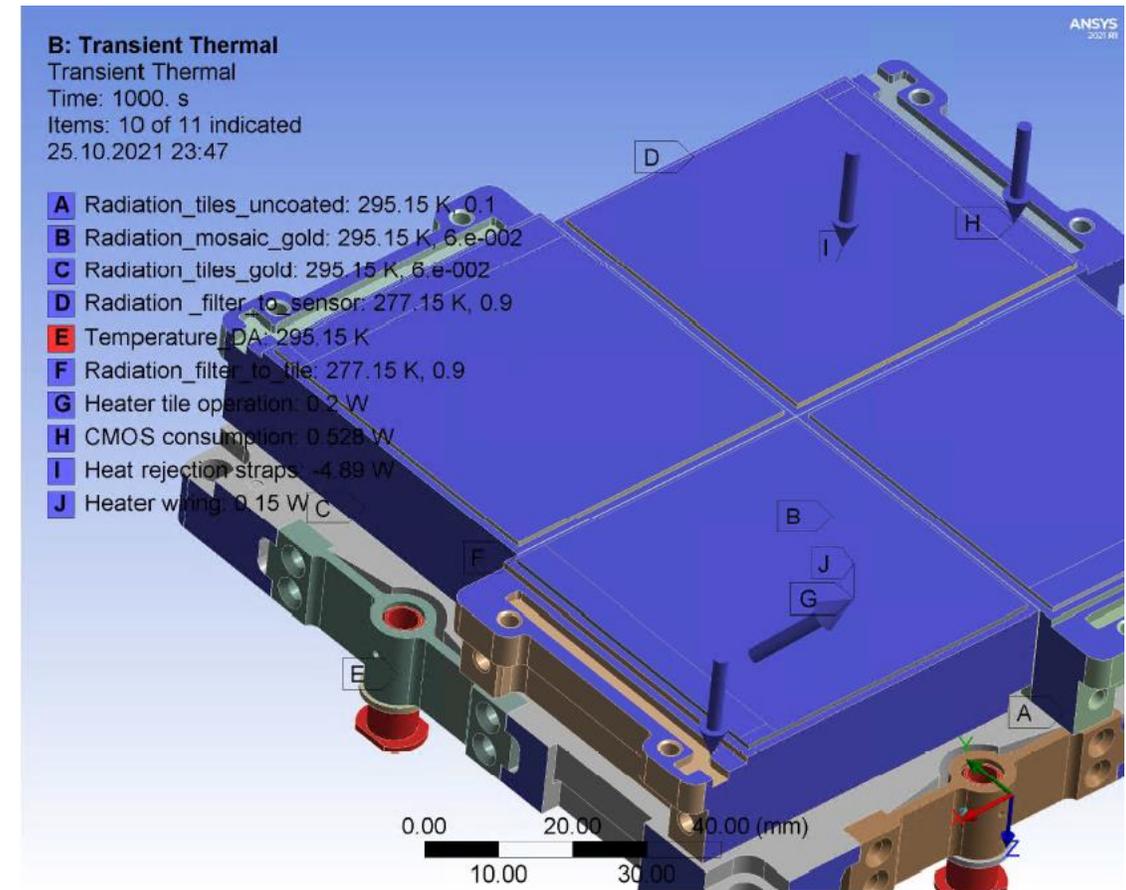


- Requirements

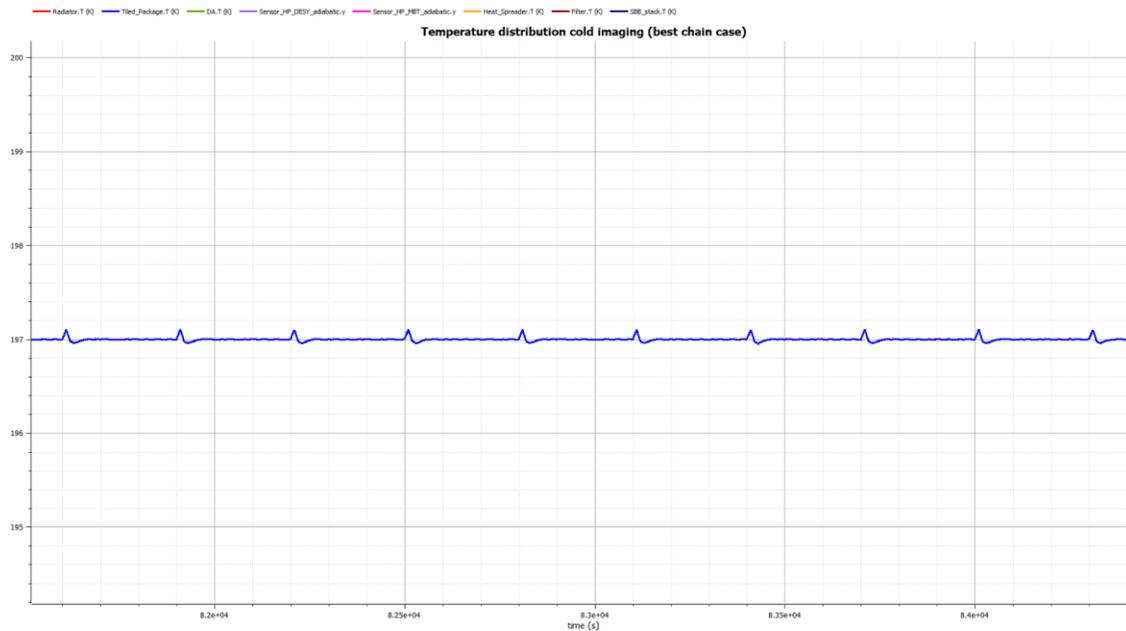
- $T_{\text{sensor}} = 200 \pm 5 \text{ K}$
- $\Delta T_{\text{sensor}} \leq 1 \text{ K}$ in 300 s
- Images of 300-600s
- Max read-out 20 s

- Considerations

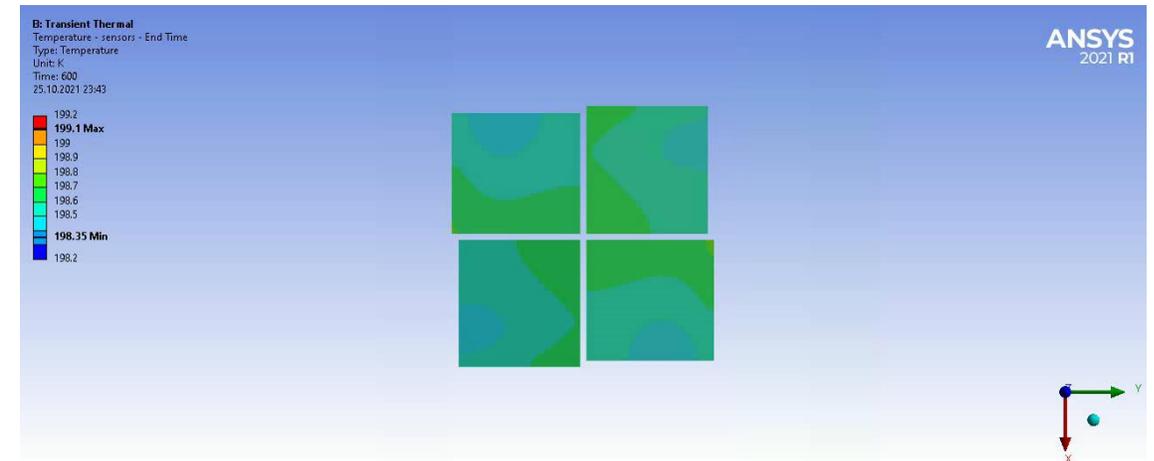
- Min load on system \rightarrow Effect of read-out increased
- Sensor's hottest area: ADC's
- Sensor's coldest area: I/F to straps on tiles
- Image of 300 s considered (280 s / 20 s read-out)
 1. Temperature distribution before read-out
 2. Temperature distribution after read-out



Modelica transient analysis



FEM transient analysis



- Target temperature: 348.15 K

- Heating-up
 - Telescope temp (operating) 292-298 K
 - Space temperature 3 K
 - Best chain (if dry-out not relevant)
 - Radiator emissivity $\epsilon_{\text{rad}} = 0.9$
 - Radiator dimensions $A = 0.39 \text{ m}^2$
 - Sensor emissivity $\epsilon_{\text{sens}} = 0.5 - 0.9$

- Heaters
 - DESY 16 W (24 W in total)
 - Filter 24 W (ELOP)
 - HP IAI evaporator 60 W (IAI)
 - Radiator 200 W (IAI)

Outgassing mode

- Selected temperature regime:

Surface	Temperature
Detector	75°C
Detector housing	13°C
FF lenses	65°C
Corrector lenses	3°C, 16°C
Mirror, Mirror tube	19°C
Bezel	18°C
Baffle	-56°C, -10°C

- Will be performed several times
 - 1st time, beginning of mission
 - $T_{\text{sensor, decontamination}} = 75^{\circ} \text{ C}$
 - $T_{\text{Telescope}} = 19 - 25^{\circ} \text{ C}$

- How to heat-up the sensor?
 - Sensor to be heated-up first (filter follows)
 - Tile heaters $\sim 16 \text{ W}$ (24 W)
 - IAI's HP evaporator $\sim 50 \text{ W}$
 - IAI's HP to achieve dry-out when possible

- How to maintain the sensor heated at 75°C?
 - **Dry-out** in IAI's HP $< 5 \text{ W}$ steady-state
 - **No dry-out** in IAI's HP $\sim 46 \text{ W}$ steady-state
 - Filter at 65° C $\sim 24 \text{ W}$ steady-state

